

August-21-13 7:12:41 AM

Item ID: D2579

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: CROSSBOLT SPACER

Start Date: 8/21/13

Start Qty: 8.00

8

Cust Item ID:

Required Date: 9/04/13

Req'd Qty: 8.00

8

Customer:

Reference:

Run

Start

NR1

Approvals:

Process Plan: MCS

Date: 13-08-21

Tooting:**Date:**

Stop

NR2

OC:

Date:

SPC (Y/N):

Date:

[illegible]

Work Order ID 105833

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Item ID: D2579 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: CROSSBOLT SPACER
 Start Date: 8/21/13 Start Qty: 8.00 ***8*** Cust Item ID:
 Required Date: 9/04/13 Req'd Qty: 8.00 ***8*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
125		0.00							
125						8	0	BE	13-08-22
Skidtubes	Memo	0.00							
Skidtubes	1- clean crossbolt spacer with ultra brigh aluminum cleaner before storing.								
130	Identify as per dwg & Stock Location: <u>LG</u>	0.00							
130						8	0	BE	13-08-22
Packaging	Memo	0.00							
Packaging	***STOCK IN SKIDTUBE CELL***								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

ML5 13-08-22
 13-08-22

Picklist Print

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Work Order ID: 105833

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Parent Item: D2579

D2579

Parent Item Name: CROSSBOLT SPACER

Start Date: 8/21/13

Required Date: 9/04/13

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP E02.06.17Now turned on CobraNG
IPP F 07.07.06 rev E dwg EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.500W.058		Purchased		No		100	f	144.4530	0.3583	3.017263			

M6061T6T0 500W 058

**

6061-T6 RJD Tube .500 x.058W

Location

Loc Qty

Loc Code

MAT014

144.453

117084

46.494

117890

0.2

119160

3.828

~~120935~~

16.607

122051

30.424

122312

8

124768

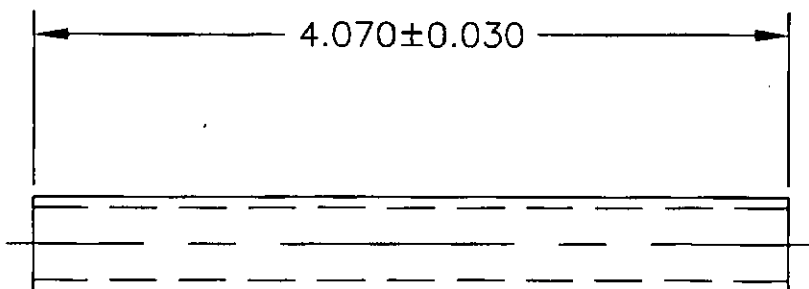
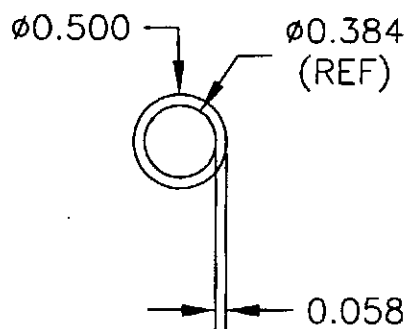
38.9

3.127

20 13.8.21

DART

DESIGN #	DRAWN BY RA	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D2579	REV. E SHEET 1 OF 1
DATE 07.04.17		TITLE CROSS BOLT SPACER	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	96.12.05	0.065 WALL WAS 0.035 WALL	
C	97.02.21	0.058 WALL WAS 0.065 WALL	
D	99.05.19	4.070 LENGTH WAS 4.100 (TSR A1095)	
E	07.04.17	UPDATE NOTES	

RELEASED
07.06.28**D2579 CROSS BOLT SPACER**

105833 M.L.S.
13-08-21
ENCLOSURE
SHEET 1 OF 1

D2579 CROSS BOLT SPACER

- 1) MATERIAL: 6061-T6 TUBING PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 (REF DART SPEC M6061T6T0500W058)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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